the opposed pushtabs **507**. The lowermost end of attachment ring **504** is integrally molded to the uppermost end of vial **550**. Complementary threads **509** and **518** on the outermost surface of thread ring **510** and the innermost surface of thread collar **517**, respectively, secure closure **502** onto finish portion **501**. Vertical extensions **508** interlock with pawls **515** on the innermost surface of lock ring **516**. In general, operation of child resistant attachment **500** is similar to that described for child resistant attachment **100**.

FIG. **10** shows a side elevation view of yet another alternative embodiment **600** of a child resistant attachment of the present invention. Again, finish portion **601** of child resistant attachment **600** is integrally molded with vial **650**. Closure **602** is shown fully assembled with finish portion **601** in both FIGS. **10** and **10A**. Tab collar **605** is interrupted by slots **606** to form a pair of opposed cantilevered spring-like pushtabs **607**.

FIG. **10A** shows a cross-sectional view of child resistant attachment **600** and vial **650** with closure **602** fully assembled onto finish portion **601**, said view being taken through the opposed pushtabs **607**. The lowermost end of attachment ring **604** is integrally formed with the uppermost end of vial **650**. Complementary threads **609** and **618** on the innermost surface of attachment ring **604** and the outermost surface of thread ring **617**, respectively, releasably secure closure **602** onto finish portion **601**. Vertical extensions **608** interlock with pawls **615** on the innermost surface of lock ring **616**, In general, operation of child resistant attachment **600** is similar to that described for child resistant attachment **200** shown in FIGS. **4** and **4A**.

FIG. **11** shows a side elevation view of still another alternative embodiment **700** of a child resistant attachment of the present invention. As with the embodiments **500** and **600** of FIGS. **9** and **10**, respectively, finish portion **701** of child resistant attachment **700** is integrally molded with bottle **750**. Child resistant attachment **700** is shown in FIG. **11** with its closure **702** unassembled to finish portion **701**. Operation of child resistant attachment **700** is generally similar to that described for child resistant attachment **100** shown in FIGS. **1-3A**.

FIG. **11A** shows a cross-sectional view of closure **702** unassembled from finish portion **701** and with the lowermost end of attachment ring **704** of finish portion **701** integrally molded to the uppermost end of a preform **750'**. This represents an intermediate condition which occurs in the production process. Preform **750'** is further processed by polymer processing means typically referred to as injection/blow molding or reheat/blow molding to form a finished bottle, such as the bottle **750**, shown in FIG. **11**.

Child resistant attachments of the present invention may be used with a variety of pharmaceutical or other containers. It is believed that the package designs and processes described herein and their attendant advantages will be understood from the foregoing description. It will, of course, be apparent to those skilled in the art that various changes may be made in form, construction, and arrangement without departing from the spirit and scope of the invention, and it is intended to cover in the appended claims all such modifications that are within the scope of this invention.

What is claimed is:

1. A child resistant attachment for a container suitable for storing and dispensing potentially dangerous material, said attachment being resistant to opening by children yet readily openable by adults, said child resistant attachment comprising:

(a) a finish portion having a closure securement ring, said closure securement ring having an innermost surface and an outermost surface, said closure securement ring including a first means for rotatably and releasably securing a closure to said closure securement ring on at least one of its surfaces, a downwardly extending attachment ring for attaching said finish portion to said container, and an annular collar having interior, exterior, uppermost and lowermost surfaces, said annular collar being generally concentrically aligned with said closure securement ring, interrupted by at least one pair of slots, thereby forming at least one resiliently deformable cantilevered pushtab having a lowermost end and an uppermost end, said push tab having an exposed surface contour which generally conforms to the contour of said exterior surface of the adjacent portions of said annular collar to minimize the chance of inadvertent depression thereof when said annular collar is grasped, said pushtab having a vertical extension projecting above said uppermost surface of said annular collar, said uppermost end of said pushtab being inwardly movable relative to the rest of said annular collar when a squeezing force is applied to said uppermost end of said pushtab; and

(b) a closure having a first skirt having an innermost and an outermost surface, said first skirt including on at least one of its surfaces second means complementary to said first means for rotatably and releasably securing said closure to said closure securement ring on said finish portion and a second skirt external to first skirt, said second skirt having an innermost and an outermost surface, said closure also having at least one interlocking pawl on the innermost surface of said second skirt, said interlocking pawl being so shaped and positioned that it will deflect said vertical extension of said resiliently deformable pushtab when said closure is rotatably secured onto said finish portion, but will prevent removing said closure from said finish portion by rotating said closure in a reverse direction unless said resiliently deformable cantilevered pushtab on said annular collar is first depressed to disengage said pushtab vertical extension from said interlocking pawl.

2. The child resistant attachment of claim **1**, wherein said attachment ring includes a securement means which mates with a corresponding securement means on said container so as to resist separation of said child resistant attachment from said container, especially by children, once said child resistant attachment is fully assembled onto said container.

3. The child resistant atachment of claim **2**, wherein said securement means permits unlimited 360° rotation of said child resistant attachment relative to said container about a vertical axis passing through the center of said child resistant attachment while maintaining said finish portion securely attached to said container, thereby further frustrating attempts by children to gain access to the material in said container.

4. The child resistant attachment of claim **1**, wherein said first and second means for rotatably and releasably securing said closure to said closure securement ring comprises complementary screw threads, wherein said annular collar includes two pairs of slots, thereby form-